



Docket No. COS-810 CIP
Customer No. 25264

POWER OF ATTORNEY

We, FINA TECHNOLOGY, INC. a corporation of the State of Delaware and having its principal offices at P. O. Box 674412, Houston, Texas 77167-4412, ASSIGNEE of the entire interest in the invention, application, and any Letters Patent that may issue thereon, for **DEHYDROGENATION PROCESS**, the specification of which was filed as App No. 10/074,173 filed on February 12, 2002.

We hereby appoint: **DAVID ALEXANDER, Reg. No. 33,221**
TENLEY L. KRUEGER, Reg. No. 51,253
WILLIAM D. JACKSON, Registration No. 20,846;
L. DAN TUCKER, Registration No. 22,670;
ROY W. HARDIN, Registration No. 28,304;
MARTIN KORN, Registration No. 28,317;
MONTY L. ROSS, Registration No. 28,899;
DAVID H. JUDSON, Registration No. 30,467;
CHARLES PHIPPS, Registration No. 40,127;
MICHAEL DUBNER, Registration No. 47,310;
MARK R. BACKOFEN, Registration No. 51,423;
KRISTEN R. PARIS, Registration No. 52,092;
SCOTT C. SAMPLE, Registration No. 52,189; and
M. SCOTT FULLER, Registration No. 54,716.

as our attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith, and to file and prosecute any international patent applications filed thereon before any international authorities under the Patent Cooperation Treaty.

Please direct correspondence and telephone calls to:

David J. Alexander
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P.O. Box 674412
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Attorney Docket No. COS-810 CIP

We declare that the below-named individual is authorized to execute this Power of Attorney on behalf of ASSIGNEE.

The undersigned has reviewed all the documents in the chain of title of the patent application identified above and, to the best of undersigned's knowledge and belief, title is in the assignee identified above. The undersigned (whose title is supplied below) is empowered to act on behalf of the assignee.

FINA TECHNOLOGY, INC.

By: Robert D. Kilpatrick
Title: Vice President